



Material - JIS SCPH 61

Standard Specification for Low Alloy Steel Castings for High Temperature and High Pressure Service

Group - Ferrous Mild Steel Alloys

Sub Group - JIS SCPH 61 Low Alloy Steel Castings for High Temperature and High Pressure Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.750 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	4.000 - 6.500		
Molybdenum	Mo %	0.450 - 0.650		
Nickel	Ni %	0.500 max.		
Tungsten	W %	0.100 max.		
Copper	Cu %	0.500 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 620 min. Yield Strength in Mpa 410 min. Elongation in % 17 min. Reduction of Area in % 35 min. Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A426 Grade CP5	ASTM	USA	Casting
G S 12 CrMo 19-5	DIN	Germany	Casting
G X 15 CrMo 5	EN	European Union	Casting
A426 Grade CP5	ASTM	USA	Casting
1.7363	DIN	Germany	Casting
G X 12 CrMo 5	DIN	Germany	Casting
A217 Grade C5	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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